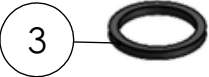
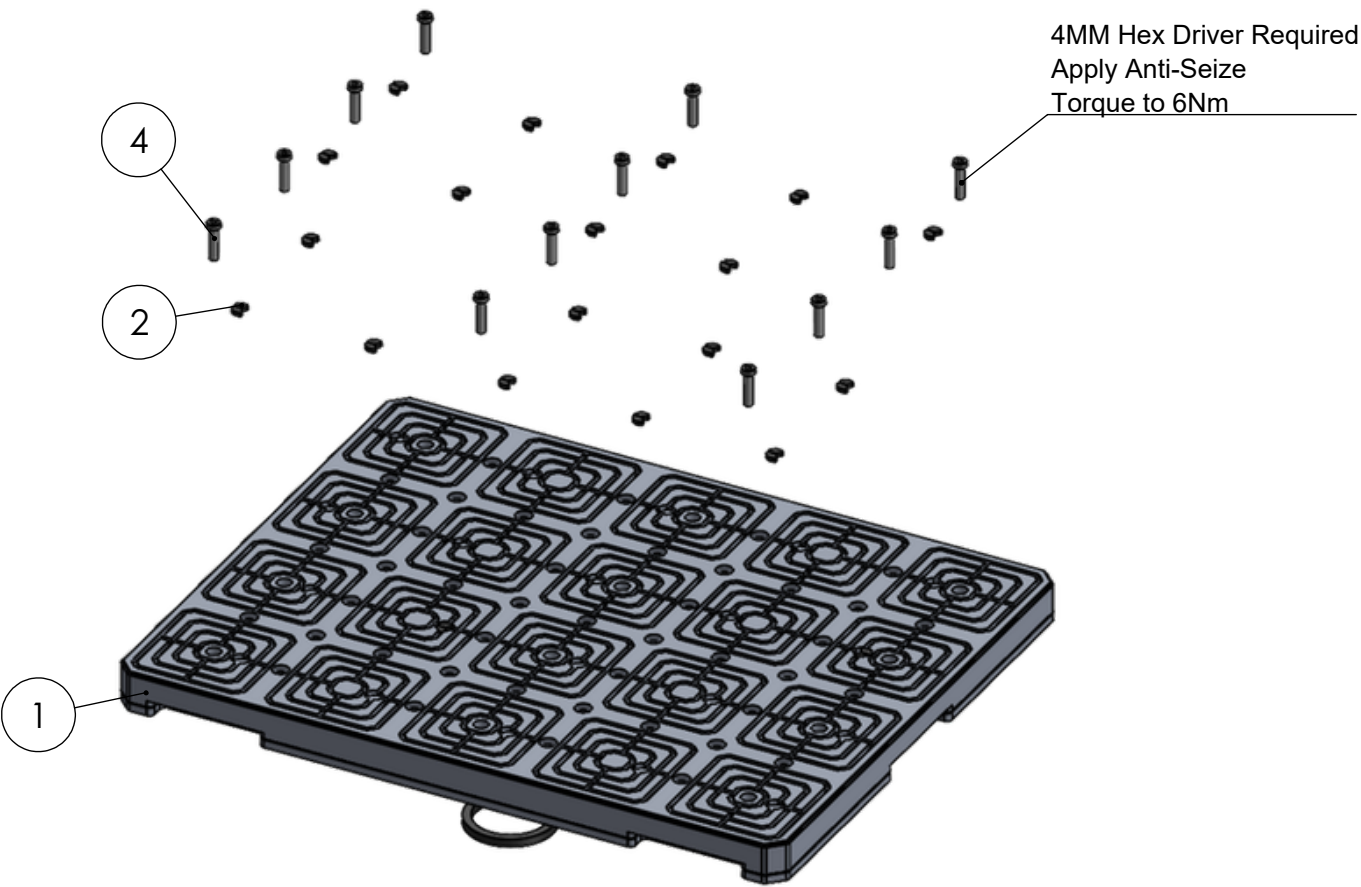
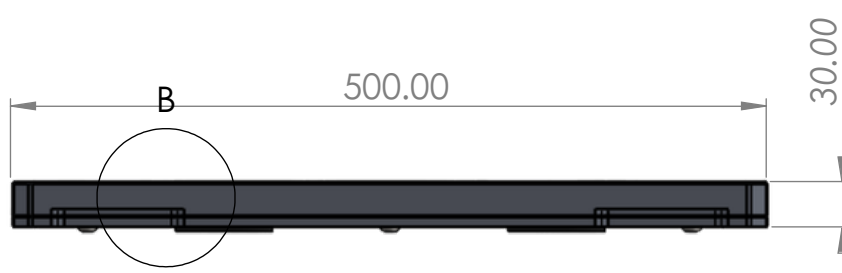
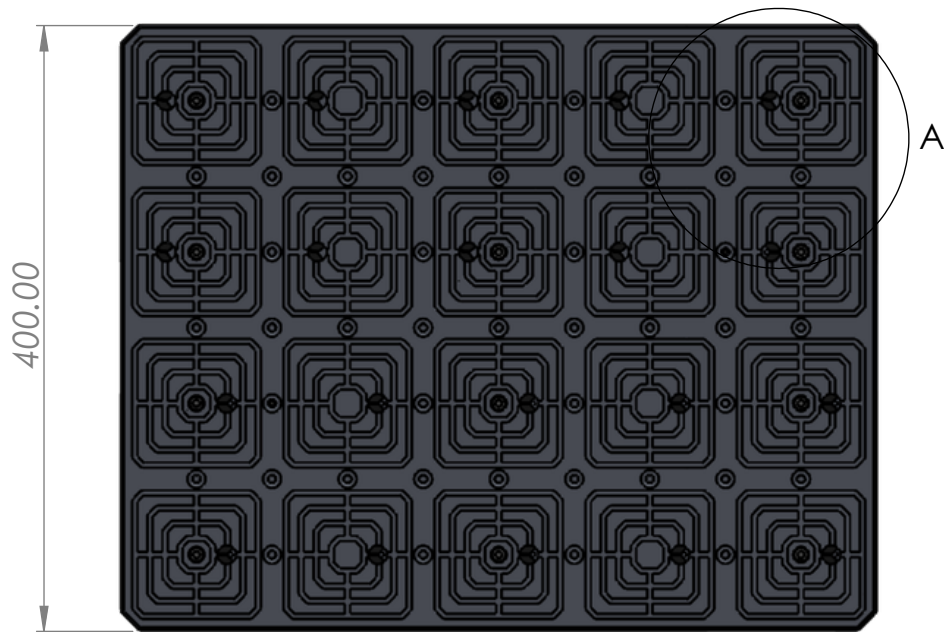


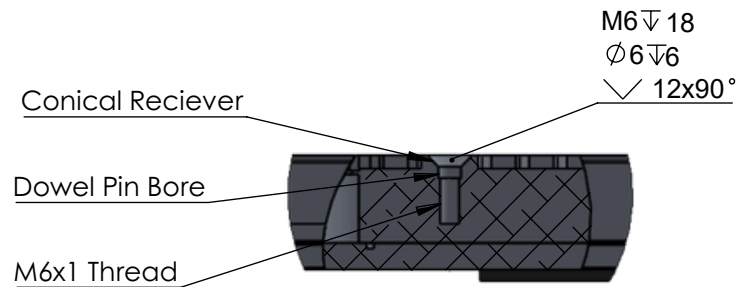
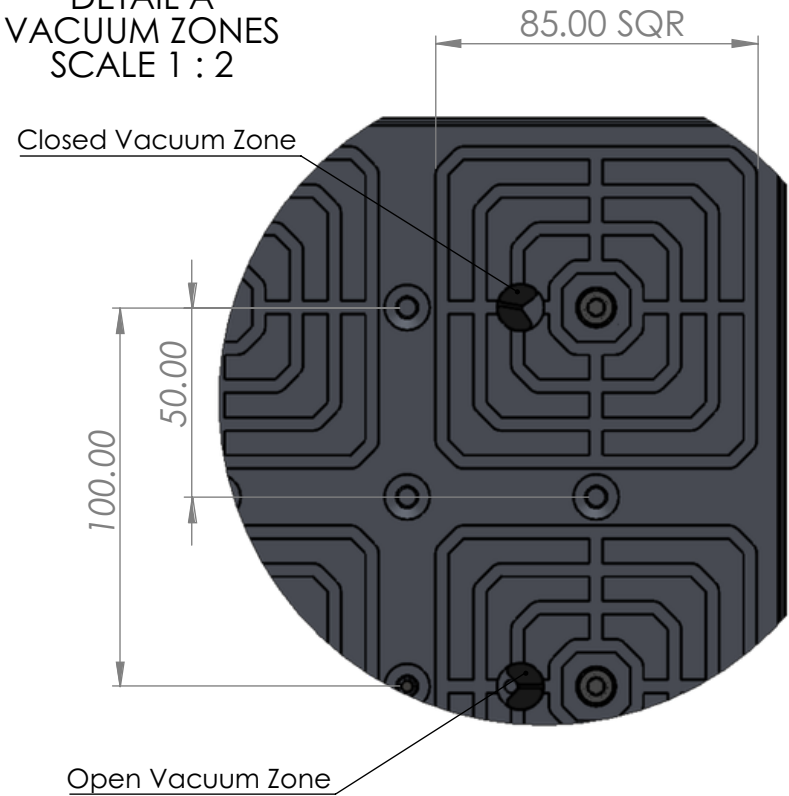
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0005_1110-028-00 NEO VACUUM PLATE	500MM X 400MM VACUUM PLATE	1
2	0005_1110-026-00 VACUUM PLUG	URETHANE VACUUM BLOCK OFF PLUG	20
3	0005_1110-027-00 VACUUM GASKET	URETHANE FOAM GASKET	2
4	MCMASTER 92855A622	M6X30 STAINLESS LOW-PROFILE SHCS	12



MATERIAL: 6061 ALUMINUM COATING: NOTE:	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE MM. DECIMALS: $\frac{X}{Y} = \pm .5$ Angles: $\frac{X}{Y} = \pm .25$.300 $\pm$.125 MACHINED CHAMFERS: $\frac{1}{4} \times 45^\circ$ CONCENTRICITY: 25mm BREAK CORNERS: .125-.25mm FILET RADII: .50-1.5mm SURFACE FINISH: 125 RMS	Vacuum Fixture Plate for Datron Neo 0005_1141-030-000		
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DEVELOP LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF DEVELOP LLC IS STRICTLY PROHIBITED.			
	DRAWN: MEM ENGR: MEM	DATE: 6-9-21 DATE: 6-9-21	SIZE: A SCALE: MM	MADE IN AMERICA 3RD ANGLE PROJECTION
	SHEET 1 OF 1 WWW.DEVELOP-LLC.COM			



DETAIL A
VACUUM ZONES
SCALE 1 : 2



DETAIL B
3-IN-1 FIXTURING LOCATOR
SCALE 1 : 2

MATERIAL: 6061 ALUMINUM		UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE MM. DECIMALS: $\frac{3}{16} \pm .15$ ANGLES: 30 ± 1.25 MACHINED SURFACES: $\frac{1}{2} \sqrt{R}$ CONCENTRICITY: .25mm BREAK CORNERS: .125-.25mm FILLET RADII: .50-1.5mm SURFACE FINISH: 125 RMS		VacuumFixturePlateforDatron Neo 0005 1141-030-000			
COATING:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF NODIODESIGN LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF NODIODESIGN LLC IS STRICTLY PROHIBITED.		VACFIXTURE®			
NOTE:		DRAWN: MEM DATE: 6-9-21 ENGR: MEM DATE: 6-9-21		SCALE: MM MAGN: 1:1 SHEET 1 OF 2		MADE IN AMERICA 3RD ANGLE PROJECTION	
				WWW.DEVELOP-LLC.COM			